

ST. MARY'S UNIVERSITY COLLEGE SCHOOL OF GRADUATE STUDIES

ANALYSIS ON THE PERFORMANCE OF OUTSOURCED TRANSPORTERS in A FAST MOVING CONSUMABLE GOODS MANUFACTURER in Ethiopia -CASE STUDY - HEINEKEN BREWERY SHARE COMPANY

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SGS/0728/2010A

JUNE, 2019

ADDIS ABABA, ETHIOPIA

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A THESIS SUBMITTED TO ST.MARY'S UNIVERSITY COLLEGE, SCHOOL OF GRADUATE STUDIES IN PARTIALFULFILLMENT OF THE REQUIREMENTS FOR THE DEGREE OF MASTERS OF BUSINESS ADMINISTRATION (GENERAL)

JUNE, 2019 ADDISABABA, ETHIOPIA

ST.MARY'S UNIVERSITY COLLEGE SCHOOL OF GRADUATE STUDIES

FACULTY OF BUSINESS

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APPROVED BY BOARD OF EXAMINERS

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DECLARATION

I, undersigned, declare that this thesis is my original work, prepared under the guidance of <u>Getachew Habtamu (PhD)</u>. All sources of materials used for the thesis have been duly acknowledged. I further confirm that the thesis has not been submitted either in part or in full to any other higher learning institution for the purpose of earning any degree.

Ergat Asfaw	
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St. Mary University College, Addis Ababa	June, 2019

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This thesis has been submitted to St. Mary's University College, School of Graduate Studies for examination with my approval as a university advisor.

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DEDICATION

This dissertation is lovingly dedicated to my mother, Ezighariya Gebray. Her support, encouragement, and constant love have sustained me throughout my life.

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ACKNOWLEDGEMENT

First and for most, Honor and Glory be to Lord God who has brought me this far and blessed me with happiness.

Second, I would like to express my sincere gratitude to my advisor Dr. Getachew Habtamu, for the continuous advice and constructive feedback he gave me. His guidance helped me on writing of this paper starting from proposal stage to the final thesis.

Very special thanks to my Husband Mr. Samson Zewge, for his continuous support, love and assistance throughout my Master's program.

My gratitude also goes to Heineken Breweries S.C management and employees for giving me permission to conduct the study and participate in filling the data and all other individuals who contributed their knowledge, time and energy for the completion of this study.

LIST OF ABREVIATIONS

KPI: Key Performance Indicator

SPSS: Statistical Package for the Social Science

HBSC: Heineken Brewery Share Company

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ABSTRACT

The general purpose of this study was to analyze the performance of outsourced transporters in a fast moving consumable goods manufacturer incase of Heineken Brewery S.C. This study was carried out to analyze how well the out-sourced transporters are performing in the current condition in full compliance with Heineken Breweries S.C. and what key performance indicators were used to measure their performance. Both primary data and secondary data were used. For this descriptive-analytical study, data was collected from 110 sample respondent's using systematic random sampling technique. The Primary data were collected through questionnaire and the collected data were analyzed using, frequency and percentage. The findings of the study revealed that the performance of transports in terms of on-time-in-full performance is by far very low compared to the goal of the company. Empty Running is another factor where a number of trucks travelled empty when measured in kilometer. Deviation from Schedule is also another factor where 30% the deliveries being delayed is a subject of big concern. There is however big opportunity to improve for the fact that the major causes for the highest delay is due to the transporter, the customer and Heineken side,66%. In conclusion, the research has revealed that the performance of the transporters measured against Vehicle Fill, empty Running, OTIF, Deviations from schedule and Safety is not in line with expected level. Hence, the researcher recommends that Heineken should focus on continuously measuring the performance of the transporters, Third party transporters are also highly recommended to evaluate their performance against the company's performance measurement metrics.

Key words: Key performance indicator, Heineken Breweries S.C,

CHAPTER ONE

INTRODUCTION

This chapter starts with the back ground of the study and followed by statement of the problem, research question, objective of the study, significant of the study, scope and limitation of the study.

1.1 Background of the study

Nowadays, the market competition has become more and more intense, in order to improve the core competitiveness of enterprises, the non-core business will be outsourced to those professional companies, thus forming the third -Party transporters. The evaluation of the third party transporter is a critical step for a manufacturer seeking to understand the performance of the third party transporters as a business partner. In general, the out sourced transporters evaluation is a multi-criteria analysis and thus a complex process in which multiple criteria, both tangible and intangible, must be considered (Aguezzoul, 2014). Transportation occupies very important position in the modern logistics industry. The ability to transport goods quickly, economically and reliably is vital for companies to compete in the market and if these could not be realized it can also be a major impediment for competitiveness of companies.

According to Abrahamsson & Rehme (2010), Schramm-klein and Morschett (2006), a well-managed transportation was capable of positively influencing firm performance. This was in agreement with Fugate, Mentzer & Stank (2010) study which established that there was a positive relationship between logistics performance and firm performance. Studies by Shang & Marlow (2005); Bowersox, Closs & Cooper, (2010); Graeml, & Peinado, (2011) confirm there was a strong link between logistics performance and firm performance. Therefore, transportation performance evaluation is important for undertaking the performance of outsourced transporters (Yuan & Meng, 2013). Subsequently, there had been a number of studies on outsourcing logistics service in manufacturing firms in Ethiopia.

One of the companies that operate in Ethiopia with outsourced transportation is Heineken Breweries S.C. This company has outsourced its transportation service to outsourced providers and currently five transporters are providing contractual service. With its intention to keep on growing in the coming years, Heineken's demand for transportation service will be growing proportionally. As a result, it remains essential to evaluate the performance of these providers

and work on improvement areas. This study examines to what extent the outsourcing of the transportation systems has been contributing to the performance of Heineken Breweries S.C by identifying key performance indicators in analyzing the performance of out-sourced transporters.

1.2 Statement of the problem

Heineken Breweries S.C has set a goal for itself to be the unrivaled brewer in Ethiopia by 2030 by increasing its production capacity to 14 million hecto liter. To advance this goal the company identifies the transportation service providers as a key partner in increasing its competitiveness in the market. To this end, Heineken Breweries S.C has been continuously putting efforts to improve the performance of transporters. Despite these efforts, the transporters performance working with the company is characterized by inadequate fleet size and age, frequent damage to the goods, quality deterioration of goods while transporting, unavailability of the trucks in required number and time, coordination of the delivery plans and thus high empty running, on road accidents, and frequent deviations from schedule (HBSC Transportation Report, 2019). Due to this gaps, the researcher is highly motivated to do a research on the out sourced and own company transporters performance.

The transportation service providers are working business as usual, which is typically a traditional approach providing no clear and measureable performance indicators. The transporting companies are not yet at stage to professionalize their performance to work with such multinational companies such as Heineken. This results in an over-reliance weight-based performance measures. This may be acceptable for dense commodities that typically 'weigh-out' but puts companies moving low density products at a disadvantage when comparing load factors, energy intensity and carbon efficiency. More importantly, there is no clear picture of how the transporters are performing currently. Therefore, it is important to analyze how well the outsourced transporters are performing based on the key performance indicator in the current condition in full compliance with Heineken Breweries S.C vision to be efficient and responsive brewery in the country.

This study is guided by the following research questions.

Research Questions:

- What is the performance of the out sourced transporters based on the key performance indicators?
- o Which of these performance indicators are being/could be used by Heineken Breweries S.C?
- How could these key performance indicators be combined together to measure overall performance of the transporters?
- What are the key deficiency seeking improvement and what options could be taken to improve the performance of transporters in terms of on-time- in full, deviation from schedule, safety, vehicle fill, empty running?

1.3 Objectives

General Objective: is to examine the performance of out-sourced transporters and make recommendations on possible improvement areas;

Specific Objectives:

- To evaluate the performance of the existing out sourced transporters using key performance indicators;
- To show how the key performance indicator can measure the overall performance of the transporter;
- To identify the key performance deficiencies.

1.4 Significance of the Study

This research are will help different organizations directly or indirectly. To mention some:

- Heineken Breweries S.C will have a better understanding of how its out sourced transporters are performing. This provides an opportunity to work with its service providers on efficiency and responsiveness;
- Out sourced transporter working for Heineken Breweries S.C. will have a better awareness of their strength and weakness. As a result, they might undertake improvement initiatives;
- This research could also serve as essential input for individuals and organizations to carry out further research work.

1.5 Scope of the Study

The selection of KPIs for the present study was tightly restricted in several aspects. First, the KPIs are related solely to the transport function. Second, it exclude any reference to the cost of transport operations as the transporters would consider this as sensitive information and, as a consequence, be discouraged from participating. The KPIs were designed therefore to measure operational, rather than commercial performance. Also to relate to the wider impact of transport operations on the safety in contrast to many of the traditional metrics which are concerned only with economic efficiency. Thirdly, out sourced transporters which the company irregularly uses during peak seasons and in circumstances whereby the need for transportation is not fully covered with long-term contract transporters, are not included in the scope of this study. All out sourced transporters whose location is in Addis Ababa are included in this scope.

1.6. Limitations of the Study: The main limitation of this research is :

- The geographical location of the three breweries were part of the limitation where the researcher took respondents only from the head office and kilinto brewery located in Addis Ababa.
- The researcher did not show the cost/financial impact of the findings due to the confidentiality of the Information.

1.7. Organization of the Paper

The research is presented in five chapters. Chapter one deals with introductory aspects namely, background of the study, statement of the problem, objective of the study, significant of the study, delimitation. Chapter Two is dedicated to the discussion of related literatures to give theoretical and empirical basis to the study. Chapter Three is about research methodology and Chapter Four discusses about data analysis and discussion. And finally, Chapter Five incorporate summary of finding, conclusions, and recommendations.

CHAPTER TWO REVIEW OF RELATED LITERATURE

2.1. Introduction

This section of the study reviews the theoretical and empirical literature concerning out sourced transporters. It is designed to have four parts which are Introduction, Theoretical literature review, Empirical review and Conceptual framework.

2.2. Theoretical Literature Review

In this paper, in order to identify appropriate key performance indicators, firstly a review of various literatures related to key performance indicators were reviewed. Secondly, a review literature on logistics and supply chains performance measurement was done. Finally, literatures specifically related to choice of out sourced transporters performance indicators were reviewed. This was done to establish a framework of the performance indicators for measurement of out sourced transporters performance.

2.1.1 Performance Measurement

Performance measurement (PM) is the process of collecting and analyzing data regarding the performance of an organization or individual (Crow, 2012). Performance measurement is also defined as the process of quantifying the efficiency and effectiveness of the undertaken actions. Effectiveness is understood as the degree of fulfilment of customer expectations, while efficiency is a measure of the extent to which business assets are used to provide a given level of customer satisfaction (Neely et al., 1995). In turn, the performance measuring system should be understood as a set of indicators used to quantify the efficiency and effectiveness of operations (Shepherd & Günter 2012).

Performance Measurement is used in some or other ways in every business and industry but the form and extent of the measurement systems varies. The challenge is therefore now more related to what Key Performance Indicators needs to be used and how to put together and aggregate data, how to present them and how to interpret and use them correctly (Andersen & Fagerhaug, 2002). The underlying drive for performance measurement anchors around the needs to provide feedback from the work or project functionality that is performed. This feedback is part of an organizational feedback control system that is important in order to manage the systems, processes and activities that are measured. This is even more as the tool in the improvement of work or project functionality. According to (Fagerhaug, 2002) "you cannot manage what you cannot measure, what gets measured gets done, and measurements influence behaviour". Kaplan

and Norton (1996) stated that companies must use measurement systems if they want to survive and prosper in the information age competition.

Three purposes of performance measurement can be identified as: control, communication and improvement (Melnyk et al., 2004). According to Melnyk et al. (2004), literature has until now mainly focused on the use of performance measurement indicators, but less on generating performance indicators and putting them into execution. They mention several reasons for an increased interest in performance measurement such as ever changing and ever increasing demands of customers, the moving focus from internal operations to a chain of collaborating companies, decreasing product life cycles, increased amount of data (not necessarily data quality) and Growing number of options a company can choose from.

Performance indicators need to move from static measurement to a more proactive style. Metrics were contributing to creating competitive advantages if they also allow on the spot recognizing of business opportunities as well as business threats. Performance measurement system may be analyzed on three different levels: individual performance indicators, a set of performance indicators (as a whole) and the relationship between the performance measurement system and the environment in which it operates.

2.1.2 Performance Measurement in Supply Chain

Supply chain performance is defined as the ability of the supply chain to deliver the right product to the correct location at the appropriate time at the lowest cost of logistics (Zhang, Okoroafo 2015). This definition takes into account the time of delivery, cost, and value for the end consumer. This definition includes the most important aspects of the supply chain (Zhang, Okoroafo 2015). Supply chain performance is also the ability (of the entire supply chain) to meet end-customer needs, associated with ensuring the availability of product, deliver it on time in the right way and ensure appropriate inventory levels. It also exceeds the functional boundaries of organizations, i.e. production, distribution, marketing and sales, research and development. The functioning of the supply chains should be constantly improved. Therefore, measures to support the improvement of the performance of the supply chain should be used, not only those that relate to the individual companies and their functions (Hausman 2004).

Supply chains can typically be categorized into either efficient or responsive supply chains (Fisher, 1997). Logistics service providers must be aligned with the supply chain they serve; measuring flexibility, efficiency and responsibility levels is a first step. Weber (2002) is using a hierarchical model to measure supply chain agility. The SCOR model further provides insight into metrics and indicators of supply chains (SCOR - Supply Chain Council, 2003; Stewart, 1995). However, the SCOR model was originally developed for manufacturing processes and therefore it might not be directly applicable to logistics service provision (Lai et al., 2004).

2.1.3 Performance Measurement in Logistics:

A Third Party Logistics Service Providers are private firms that provide logistics services under a contract to a primary manufacturer, vendor, or user of a product or service. It is called third-party because the logistics provider does not own the products but participate in the supply chain at points between the manufacturer and the user of a given product. The Third Party Logistics Service Providers (3PL) can perform logistics functions of their customer either completely or only in part (Razzaque et el., 1998). Initially, they were carriers, storage companies or forwarding agents. Currently, they diversified by offering various services and by ensuring various activities. The principal 3PL have their own warehouses, transport fleets and their credits are often deployed throughout the world. Most 3PL have specialized their services through differentiation, with the scope of services encompassing a variety of options ranging from limited services to broad activities covering the supply chain. Logistics service providers offer services in a wide variety of areas (Sink et al., 1996). Transportation, warehousing, inventory management, order processing and value added services. Lieb and Kendrick (2003) report that third party logistics service providers also offer services such as contract manufacturing, assisting customers with purchasing and offering financial services (e.g. insurances, real estate, et cetera).

A variety of measures needs to be investigated to measure general or specific performance of logistics service providers regarding transport activities (Van Donselaar et al. 1998), timeliness and accuracy (Bromley et el, 2001), delivery performance (Stewart, 1995), personnel scheduling and safety measures (Mejza et al., 2003). Logistics service providers can also be distinguished

based on characteristics of customer relationships (Knemeyer et al., 2003), customer satisfaction and loyalty (Stank et al., 2003). Long lists of possible KPIs have been compiled to assess the performance of virtually every aspect of a logistical operation (Caplice et el, 1994). The researchers has had discussions with third party transporters, senior managers of Heineken Breweries S.C and with concerned staffs to collect their opinions on possible KPIs. During this discussions various options have been deliberated and examined the practical problems they might present. The KPI's have been derived using "bottom-up" approach. The following criteria have been used in selection of the KPI's (McKinnon, 1998). The KPIs have to be: defined in clear and unambiguous terms so that they could be easily understood by staff responsible for data collection, capable of direct and detailed measurement at operational level, measurable in a consistent manner by all participating companies, compatible with data recording systems already in place and software packages with which company staff were familiar, of direct relevance to the management of the transport operation, and widely acceptable across the industry and of possible application in other sectors.

2.1.4. Choice of Key Performance Indicators

The below performance indicators were used for this research study

2.1.4.1 Vehicle fill: measured by payload weight, pallet numbers and average pallet height. Most freight surveys measure load factors solely with respect to weight. In sectors such as food, where products are of relatively low density, vehicle loading is constrained much more by volume than weight. Weight-based measures of utilization are, therefore, misleading. Volume was defined by the number of pallets carried and hence the proportion of vehicle deck area covered, giving a two-dimensional measure of utilization (McKinnon, 1998).

This measurement extends into the vertical dimension by asking companies to estimate the proportion of trips on which average height of pallet loads fell into one of four intervals (<0.8 metres, 0.8-1.5 metres, 1.5-1.7 metres and over 1.5 metres). This permitted the calculation of cube utilisation. Data were collected on the maximum carrying capacity of trailers (by weight, pallet numbers and height) and the actual loading expressed as a proportion of these maxima.

- 2.1.42. **Empty running:** This refers to the distance the vehicle travelled empty. There often exists ambiguities in companies' understanding of empty running, with some considering vehicles carrying empty roll cages to be empty (McKinnon1998).
- 2.1.4.1 **On-Time and In-full (OTIF):** it is a measurement of logistics or delivery performance within a supply chain. Usually expressed as a percentage, it measures whether the supply chain was able to deliver the expected product (reference and quality) in the quantity, ordered by the customer, at the place agreed by the customer and at the time expected by the customer (in many cases, with a tolerance defined in conjunction with the customer).

Calculation: Generally OTIF is calculated by taking into account the number of deliveries:

OTIF (%) = number of deliveries OTIF ÷ total number of deliveries * 100

Typically, a practice in Heineken Breweries S.C would demand an OTIF in excess of 97 per cent.

2.1.4.4.**Deviations from Schedule:** This is covering any delay deemed to be significant, with causes such as congestion route or waiting at delivery point. According to (McKinnon, 1998), these delays are attributed to problem at collection point (consigning company's responsibility), problem at delivery point (receiving company's responsibility), own company actions, traffic congestion, equipment breakdown and lack of a driver

2.1.4.5.**Safety:**

Ethiopia has a major road safety problem. Road traffic crashes occur frequently in Ethiopia with thousands of people losing their lives and many others sustaining minor or severe injuries.

Generally, the calculation is:

Safety = Safety Events (Accidents, incidents and Near misses)/ Number of trips managed DunDalk Institute of Technology defines these terms as follows. An **Accident** is defined as an unplanned event resulting in personal injury or property damage. A **Near Miss** is defined as an incident in which there was no injury or property damage but where the potential for serious

consequences existed. An **Incident** is one of a number of specific, reportable adverse events with a high potential to cause death or serious injury, but which happen relatively infrequently.

2.2 Empirical Literature Review

According to Aguezel (2007) trade networks demand superior logistics services and centers that minimize financial and time costs while ensuring reliable delivery of goods. Transportation takes the largest share from logistic services and infrastructures such as highways and railways can reduce distribution margins of the transportation cost in narrowing the gap between prices faced by producers and consumers, thereby facilitating better improvements for both; in general efficient transportation infrastructures lower transaction costs, raise value added, and increase potential profitability. The cost of transportation globally is 15-16% of the logistics cost, in Asia a 10% reduction in transport costs would boost trade by about 3–4% (Guezel, 2007).

Forrest et al. (2008) in their study on the role of a third-party logistics provider revealed that with the increasing focus of business expansion into the global market, companies need to have an extremely lean, efficient supply chain to achieve successful integration into new markets. Third party logistics providers can assist companies to cut operational costs and focus on core competencies. The study further established that there are many advantages for outsourcing logistics services to third parties as the amount of services being offered by logistics providers continues to grow each year. The study also revealed that 3PL are becoming involved in the long-term strategic direction of their client companies. The key to successful outsourcing of logistics services lies in finding a 3PL provider that has the most strategic fit with the company's goals.

A study by Vishal et al. (2013) on third party logistical obstacles in manufacturing industries revealed that, third party logistics provider's plays vital role in cost reduction, productivity, profits as well as the improvement of the service quality of their customers and thus become important part of supply chain management. Successful logistics outsourcing can provide significant benefits, both, to industries and third party logistics providers. The outsourcing of logistics activities, manufacturing industries can save on capital investments, and reduce financial risks. The objectives and concerns related to 3PL logistics outsourcing are cost reduction, improvement of delivery time, achieving quality service, risk assessment,

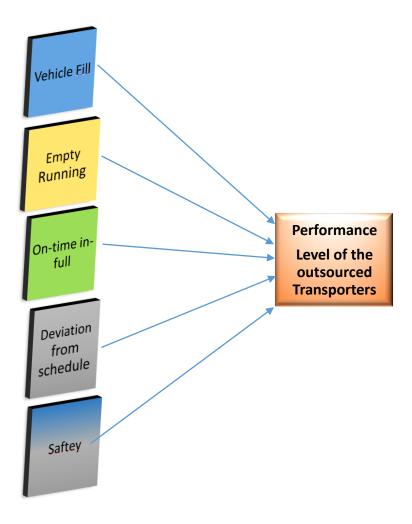
concentration on core competencies, increasing flexibility and concerns are loss of control, dependence on service provider, losing direct customer contact. The main challenges for 3PL services providers are to maintain relationship with customers at the same time to earn profits under price pressures from customers also delivering the services in different geographical regions. Third party logistics providers have an opportunity of growth in technology, management solutions, IT sectors and the Physical Services such as Freight carriage. As far as Indian manufacturing industries are concerned, there is wide scope for 3PL service providers to earn the maximum profit along with satisfying customers need.

Lucie and Hudziak (2012) in their study on addressing quality problems in 3PL processes, it was revealed that as a consequence of technology developments and globalization, shippers are increasingly outsourcing their logistics activities to third party logistics providers whose activities efficiency and effectiveness are responsible for the success of shippers' business. At the same time, shippers decrease the number of 3PLs they use making the competition tougher for logistics providers. To enable 3PLs to stay competitive, the study revealed that 3PLs can improve their customers' satisfaction by studying their operational processes from a Lean perspective. Further, the research showed that Lean is applied in manufacturing and service environments to enable decrease operational costs and increase customer satisfaction.

2.3 Conceptual Framework

The conceptual frame of the study is developed based on the dependent variable, performance level of the transporters and the independent variables are the key performance indicators like the Vehicle fill, empty Running, On time in full, deviation from schedule and safety.

Figure 1 conceptual frame work



Source: Developed by the researcher, 2019

CHAPTER THREE

RESEARCH METHODOLOGY

This chapter presents the research methods used in the study including the research approach and design, source of Data, Population and sample technique, Instruments of Data Collection, and Methods of Data Analysis.

3.1. The Research Approach

In this study, both quantitative and qualitative approaches were employed. The quantitative approach was followed to capture the responses of the sample respondents through questionnaire. The qualitative approach was followed to capture data from company documents. The research design followed was a descriptive research design as the purpose of the study was to assess the current practice of out-sourced transporters performance in distributing Heineken Ethiopia products in Addis Ababa.

3.2 Research Design

Research design is the plan and structure of investigation so conceived as to obtain answers to research questions. It indicates the steps that will be taken and in what sequence they occur. The researcher has used descriptive research design as it is suitable with the objectives of the study.

3.3. Sources of Data

Both primary and secondary data were used in this study. The Primary data were collected from both third party transporters and Heineken Breweries S.C stakeholders. The secondary data were collected from Heineken Breweries S.C reports and documents, books, articles and research reports.

3.4. Sampling Technique

A sample is a portion of elements taken from a population, which is considered to be representative of the population. According to Prat (1995), sample is a set of objects from a parent population that includes all such objects that satisfy a set of well-defined selection criteria.

The target population for this study are third party transporters owners or senior managers working for Heineken Breweries S.C, drivers, helpers, appropriate staffs of the brewery and other appropriate third party transporters staffs who are directly involved in the transportation activities. In order to collect the primary data the researcher has used a questionnaire survey developed by the researcher. Random sampling of respondents have been conducted as a result, unbiased information was collected arbitrarily. The study also used structured, semi-structured and questionnaires to obtain primary information from respondents designed by the researcher of this study. The transporters, drivers, the staffs operating at the brewery and senior managers has been approached and discussions have been done. Secondary source of information were from the company Enterprise resource Planning (ERP), and different records of the transporters and Heineken Breweries S.C were be referred.

The total population were 534. Using Morgan's sample size calculator, the Target sample size were 110. In order to proportionally distribute the samples among the strata the formula below was implemented.

$$n = \frac{c2Np(1-p)}{(A2N) + (c2p[1-p])}$$

N is the sample size required

N is the whole target population in question

is the average proportion of records expected to meet the various criteria (1-p) is the average

P proportion of records not expected to meet the criteria

is the margin of error deemed to be acceptable (calculated as a proportion) e.g. for 5% error

A either way A = 0.05

is a mathematical constant defined by the Confidence Interval chosen ie (how sure we need to be C of the result)

Values for c

To be 95% sure of the result the constant c = 1.96

To be 90% sure of the result the constant c = 1.645

To be 80% sure of the result the constant c = 1.28

For most audits, the use of 90% Confidence levels with a margin of error of +/- 5% is reasonable

Source Internet (www.postgradgpliv.com/Vocational_Training/summ assessment/Audit/audit_concise_guide.htm#Appendix%201%20-%20 Sample%20Sizes)

Table 3. 1 -Target Population and Number of Samples

Name of	Total	Sample size from each	Proportionate sample size
Company	Number of	Company	from population
	Employees		(approximated)
Heineken	250	(250/535)x110 = 51.4	51
Breweries S.C			
Habesha	150	(150/535)x110 = 30.8	31
Transport			
Fekadu Hailu	30	(30/535)x110 =6.1	6
Transport			
Heartland	20	(20/535)x110= 4.1	4
Transport			
Asdem	33	(33/535)x110 =6.7	7
Transport			
Abinet Tilahun	52	(52/535)x110 =10.6	11
Transport			
Total	535		110

Source: Own Information Summarized from Heineken Breweries SC Supplier Data Base, 2019

Systematic sampling was chosen as both random and non-random approaches have been applied. Systematic sampling selects a random starting Point from the target population and then a sample is taken from a regular fixed interval of the population depending on its size. The random one will be used in the representation of the above population excluding the management staff and the non-random served to extract information from company heads, logistics officers and some people from the key management positions.

3.5. Data collection Method

In order to collect the primary data, the researcher has used questionnaire and interview. While collecting primary and secondary data, Likert's 5 scale model were be used to convert the qualitative data into quantitative data using, ranging from best to the worst like 5 (strongly agree), 4 (agree), 3 (undecided), 2 (disagree), and 1(strongly disagree). 110 questionnaires were

distributed by the researcher as per the above sampling technique and among the 110 questionnaires, only 100 were returned. Secondary source of information was from the company Enterprise resource Planning (ERP), and different records of the transporters and Heineken Breweries S.C to be referred. These instruments were selected in order to get reliable data, to make it cost effective and relatively quick.

3.6. Data Analysis

The quantitative data in this research were analyzed through to get accurate and precise result. The collected data has been properly coded and filled and analyzed using descriptive statistics, namely, frequency and percentage processed using SPSS V.25 software.

Following the above discussed procedures and analytical techniques the researcher was able to thoroughly analyze and interpret the items in the questionnaire one by one in order to reach meaningful results. The data was presented through tables and bar graphs.

3.7. Reliability and Validity

Factors like methods of data collection, tools and models of analysis, interaction, response of respondents, bias of researcher etc. directly affect the validity and reliability of the study. Therefore, reliability and validity is given the utmost attention to such factors as using reliable data sources, tools and methods in the course of action to make sure its credibility.

Cronbach's alpha is a coefficient of reliability. It is commonly used as a measure of the internal consistency or reliability of a psychometric test score for a sample of examinees. It was first named by Lee Cronbach in 1951, as he had intended to continue with further coefficients. The measures can be viewed as an extension of the Kuder-Richardson Formula 20 (KR-20), which

is an equivalent measure for dichotomous items. Hence, according to Lombard (2010), Coefficients of .90 or greater are nearly always acceptable, .80 Or greater is acceptable in most situations, and .70 may be appropriate in some exploratory studies for some

	Cronbach's	
	Alpha Based on	
Cronbach's	Standardized	
Alpha	Items	N of Items
.805	.793	11

indices. By tracing this literature the researcher were be testing the reliability of the items which were developed for respondents. Hence resulted .793 which shown it has high reliability.

Validity is the degree to which conclusions about the relationship among variables based on the data are correct or 'reasonable'. This began as being solely about whether the statistical conclusion about the relationship of the variables was correct. Statistical conclusion validity involves ensuring the use of adequate sampling procedures, appropriate statistical tests, and reliable measurement procedures.

3.8. Ethical Considerations

Utmost attention is given to respect individual and company information which is directly or indirectly related to ethical matters. Any form of practices such as one-way mirror, concealed tape-recording or telephone-tapping were not be allowed and it is with great care that any action that might lead to criminal proceedings is avoided.

CHAPTER FOUR

RESEARCH RESULT, DISCUSSION and INTERPRETATION

This chapter deals with the analysis and discussions of data collected from different sources. It primarily discusses the performance of the transporters measured against five performances metrics. The data were gathered through questionnaire and also from secondary sources from Heineken Breweries S.C. The data analysis is supported by literatures and also researchers own opinion.

4.1. Research Result

The male respondents constitute the largest portion share of the gender composition representing (72.5%) of the respondents while (25.5%) were female employees. Interms of Age, 46% of the respondents were below "<30" year's old and 36% of the respondents were between "31 - 40".

Scattered "Diploma" holder constitute (9.8%) and "Degree" (89.2%) while "Masters" takes share of (2%) and only 6.9% were "first linen manager" where this leads to the finding that most of the respondents were skilled labor.

The final section of the respondent's information were the work experience. Where most of the respondent's (54%) work experience falls between "2-5", 32% falls between "5-10" years, only 6.9% falls above ten years and 3.9% below 2 years. This shows that most of the respondents have a good work experience toward the area of the study.

Table 4. 1 Presents the summarized demographic profile of respondents of the 'stakeholders' that are mainly involved in the out sourced transport providers.

Variable	Categories	Frequency	Percent	Valid Percent
Gender	Male	74	72.5	74.0
	Female	26	25.5	26.0
	Total	100	98.0	100.0
	Missing system		2	2.0
	Total		102	100.0
Age	"<30"	47	46.1	47.0
	"31 - 40"	36	35.3	36.0
	"41 - 50"	15	14.7	15.0
	"Above 50"	2	2.0	2.0
	Total	100	98.0	100.0

	Missing system	2	2.0	
	Total	102	100.0	
	"first linen manager"	7	6.9	7.0
	"Diploma"	10	9.8	10
Education	"Degree"	91	89.2	91.0
Level	"Masters"	2	2.0	2.0
20.01	Total	100	98.0	100.0
	Missing system	2	2.0	
	Total	102	100.0	
	"<2"	4	3.9	4.0
	"2-5"	56	54.9	56.0
	"5-10"	33	32.4	33.0
Job Experience	"above 10"	7	6.9	7.0
	Total	100	98.0	100.0
	Missing System	2	2.0	
	Total		102	100.0

Source: SPSS data analysis output, 2019

4.1. Vehicle Fill:

Measuring the vehicle fill utilization in the beverage business is not as easy as it appears. To effectively identify the vehicle fill level, selecting the appropriate unit of measure is very important because failing to do so leads to misleading conclusions. In line with the other metrics, the unit of measure to be used for this research is weight. Since the vehicles also vary in loading capacity from one vehicle to another, caution is required in appropriately identifying the loading capacity of the trucks. Truck being of the same model, type, year of manufacture and maximum weight to load can have a different loading capacity due to additional works on the bodies of the truck. For example, an Iveco Trakker 40 ton capacity normally loads 2400 crates but modified Iveco Trakker 40 ton capacity can only load 1980 crates.

For some of company owned trucks, Heineken modified the body and the basic vehicle structure for palletized loading. As result of this palletized loading, such advantage as significant time reduction of loading and unloading operations is able to be achieved. This, however, is further resulted in disadvantages of higher cost for pallet production. The company record shows that at least 40,000.00 pallets should be actively in good working condition all the time, the initial production cost is estimated to be 21 million ETB. Moreover, modifying the trucks to fit into standard pallet size also requires a significant sum of initial investment.

As shown below palletized trucks have the lowest vehicle fill performance. In the case of palletized trucks, the space of the truck is fully utilized but the trucks are not fully modified to enable loading to the limit. Specially, the size of the Heineken pallet is 1.25meter width with 1.040 meter length, this is not the standard Euro pallet. Thus, palletized trucks needs to be modified to accommodate the unique Heineken pallets sizes.

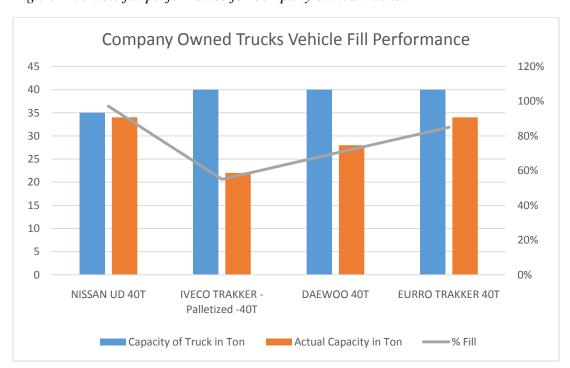


Figure 2 Vehicle fill performance for company owned trucks.

Source: HBSC Transportation Report, 2019 Mid-year

While Nissan UD 40 Ton have the highest level of performance, IVECO Trakkers Palletized 40 ton is having the lowest vehicle fill performance which is only about 60% of the total loading capacity. All the other truck types' also have better performance compared against the palletized IVECO Trakkers. This implies that a great care needs to be taken in trading off the other advantages of palletizing against vehicle fill. This emphasis a need to make further study in evaluating the advantage and disadvantage of palletizing trucks.

On the other hand, all of the outsourced trucks are non-palletized and it is mandatory for the transporters to assign Iveco Trakker's 40 ton for all of its transportation operation despite the proximity of the loading and unloading centers. This is also applicable whether the journey is

one way or two way. The transportation rate is fixed for Iveco Trakker's 40 ton and thus assigning other types of trucks is not acceptable to drive for Heineken operation. Accordingly, the loading capacity per trip 40 ton per truck trailer for every one way trip. The two way trip is 80 ton per truck. The vehicle fill capacity is based on this fundamental agreement.

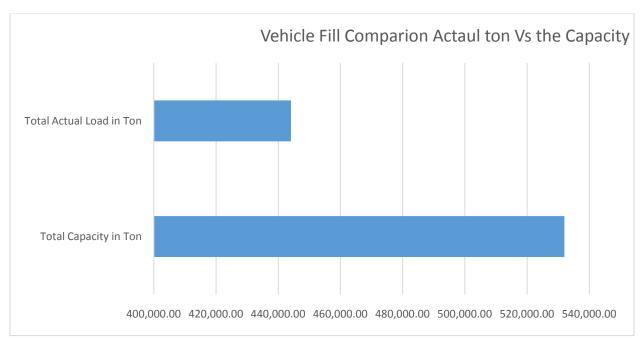


Figure 3 Vehicle Fill Comparison Actual Vs the capacity

Source: HBSC Transportation Report, 2019 Mid-year

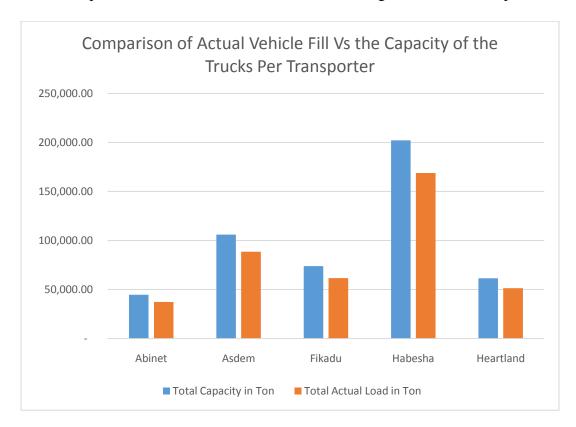
As clearly shown in the above figure, it had been possible to move 531,984.96 ton of load during this period. However, the actual load moved is only 444,063.56 ton. This implies that the vehicle fill rate was just only 83%. If this performance gap is converted to financial impact, it has far reaching implication which needs to practical measures to improve.

Table 4. 2 Comparison of Vehicle Fill Actual Vs Capacity

	Total Actual Load	in	Vehicle	Fill
Total Capacity in Ton	Ton		in %	
			83%	

Source: HBSC Transportation 2019 Mid-year

The subsequent section shows the vehicle fill rate among the different transporters.



Source: HBSC Transportation 2019 Mid-year

As the summary below shows, the highest volume of load is transported by Habesha and the lowest volume of delivery is conducted by heartland. However, in percentile the vehicle fill rate is consistently 83% of the total loading capacity of the trucks.

Table 4. 3 Comparison of Actual Vehicle Fill Vs the Capacity Per Transporter

Transporter	Total Capacity in Ton	Total Actual Load	Vehicle Fill in %
Abinet	44,615.15	37,240.27	0.83
Asdem	106,033.89	88,522.20	0.83
Fikadu	73,884.35	61,671.26	0.83
Habesha	202171.5695	168752.6	0.83
Heartland	61440	51284.0	0.83

Source: HBSC Transportation 2019 Mid-year

Because the type of trucks used by all of the transporter is similar, it is contractually mandatory for transporters to assign Iveco Trakker 40 ton for all operations of Heineken, they all have similar vehicle fill rate. However, it appears that the trucks are under-utilized. It is wise to think that options of improving the fill rate such as by modifying the body of the trucks which indeed requires a significant sum of initial investment. The trucks modified for Heineken transportation purpose might also not be easily fit for other operations and a mechanism of ensuring long term contract should be arranged. The researcher suggests to further scrutinize the advantage and disadvantage of measures taken to improve the vehicle fill rate.

4.2. EMPTY RUNNING:

Companies make every effort to drive down empty running rate for the fact that it represents vehicle is running with no direct commercial use or in the best case condition they might be collecting unrelated loads when they return or go extra miles to collect another loads or they go empty with no loads to collect loads. All of the transporters included in this research paper operate from Addis Ababa and thus it would be normal to assume the occurrence of a significant number of empty running trips. Empty running therefore in this business context refers to three condition. Firstly, when vehicles go to warehouse or customers with full product and return without no loads. Secondly, when vehicles travel to the warehouse or customers to collect empty crates. Thirdly, when vehicles transport empty crates in between the breweries with no return loads and make extra kilometers to collect unrelated shipments from another customer.

It is mandatory for beer sector to return empty kegs and crates back to the brewery. It appears also that it is the only means of supplying draft beers and lagers as it is very far expensive to be anything other than returnable. Among the different distribution operations such as primary, secondary and tertiary distribution mechanisms, this research paper is limited to the primary distribution operation. A primary route operation involves moving of a full product to main distribution centers and returning of empties back to the brewery for refilling. Therefore, if a proper planning is not set up there is a high possibility to run most of the vehicles empty for most of the time. Since the brewery also operates on a very long lanes as far as to Gonder, the cost of running empty remains to be a point of concern for the transporters as well as for the brewery. The transporters indeed take different measures to reduce the empty running rates. Although Heineken operates some palletized trucks, the transporters fully operate non-palletized trucks. In

fact since the vehicles are not fully modified to palletized loading, they can find backloads in the locality. This is only achieved by staying further our or days looking for back shipments and thus affecting truck utilization rate. It appears not avoidable to run empty though there is a huge opportunity to drive the existing empty running rate by certain proportions down. Close cooperation among the different actors including customers, transporters and from the Heineken side is placed the highest value in this respect.

It is a commonly held belief that vehicles run over half of the trips on empty run basis or run for most of the time on half empty. In fact this research work shows that 475,154.00 Km of the total 1,435,100.77 Km run by the vehicles which is 33% of the Kilometers were empty run.

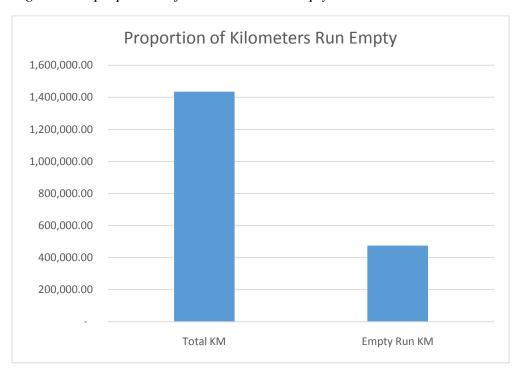


Figure 4 the proportion of Kilometers Run Empty

Source: HBSC Transportation Report, 2019 Mid-year

Interestingly the empty run from transporter to transporter varies significantly. The contractual agreement the transporters have with Heineken is based on two arrangements. On certain lanes, the transporters have an empty run obligation and on other lanes the contract does bind them to drive two way. In the latter case, the transporters were not be running empty as Heineken takes the obligation to prepare empty ahead or pay the transporters two way rate in case it fails to make

available the backload. The diagram below clearly shows how this is reflected in their real performance.

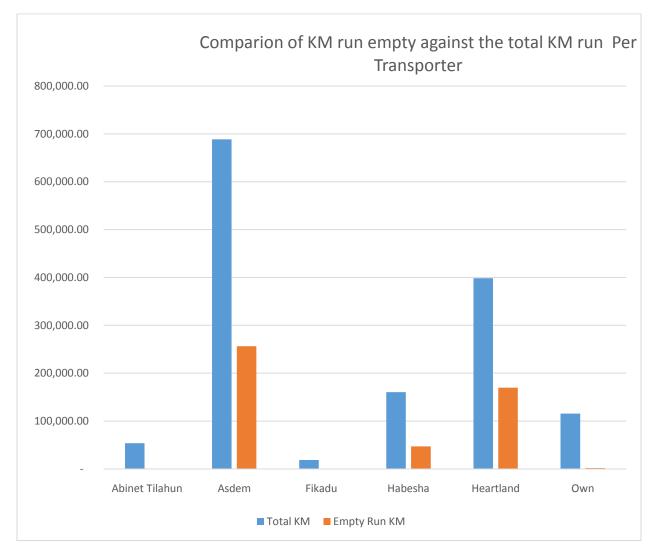


Figure 5 Comparison of KM Run Empty against the Total KM Run Per Transporter

Source: HBSC Transportation Report, 2019 Mid-year

Both Abinet Tilahun and Fikadu have only two way contractual commitment and having no empty run. The total kilometer run by this two companies is very small compared to those which run both two ways and one way, it is just only 72,399.61 Km. This is only 5% of the total distance covered during this period.

Heineken also prioritizes in allocation of loads its one way transporters. As shown in the table below, Asdem, Habesha and Heartland have contract for two way and one way. These three companies covered 1, 247,281. 16 km. This is 86% of the total km covered during this period.

However, the proportion of the empty run from among the three transporters compared against the total kilometer covered is not equivalent. It is different from transporter to transporter. The chart below shows the disparity between allocation empties between this transporters.

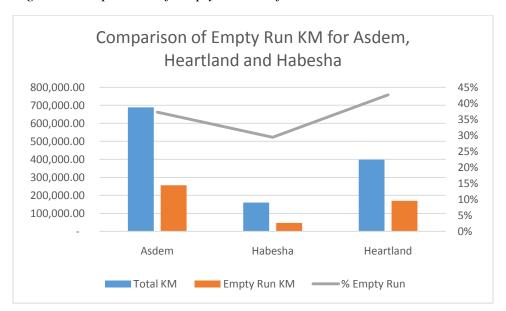


Figure 6 Comparison Of Empty Run KM for Asdem, Heartland and Habesha

Source: HBSC Transportation Report, 2019 Mid-year

Asdem made the highest empty run which is 256,424 km in terms of distance. This is 37 % of the total distance travelled. However, Heartland made an empty run of 169,850.00 Km which is 43% of the total km covered during this period. Percentage wise the highest empty run is covered by heartland. Habesha, on the other hand made 29% of empty run making them the least empty run company.

On the other hand, the total ton covered on return of the empty running is 26.4% only which is 39,731.7 ton of the total load moved 150,468.00 ton during this period. The percentage of load moved by ton is lower as compared to the percentage of kilometers run empty which is 33% of the total KM covered. The chart below shows the comparison of the total load moved against the total load made during empty run. It is important to understand that load in the empty run refers to the backload made after moving empty. Empty run in this case is not to say that the truck is

running empty. It is, however, to show that the truck is running empty either after delivering full product to distribution centers with no back load or the truck is travelling with no load to collect empties or full product from warehouse or the brewery.

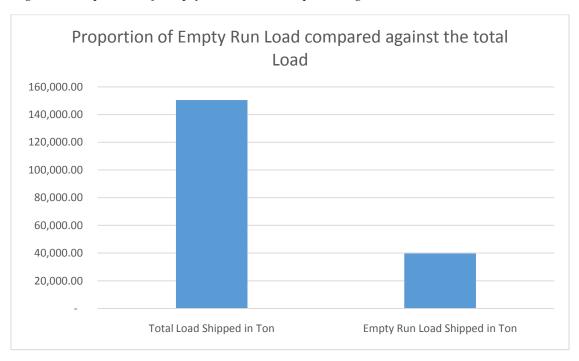


Figure 7 Proportion of Empty Run Load Compared Against the Total Load

Source: HBSC Transportation Report, 2019 Mid-year

In the subsequent section, the researcher were be discussing the performance of the transporters measured in terms of the total shipments made in tons against the empty run loads. Due to the fact that different actors get involved in the distribution channel of beer, empty running gets complicated .After delivering products to distributions centers, the empty crates should be collected back from customer for refilling purpose. The crates are with restaurants, bars, hotels and also at other retailing points. The crates which are collected back from this customers often are not able to the full loading capacity of the truck or trucks should be waiting at the warehouses for number of hours or days to get full. As a result of this, the return journey were not be made with the full loading capacity of the trucks.

Since the trucks are carrying empty crates it leaves a room for argument to also view that the truck is also running empty. The truck is not carrying a product ready for selling. However,

according to the contract between the transporters and Heineken, a vehicle loaded with empty crates is considered as loading full crates even though there is no saleable product loaded. It is because the carrying of empty crates in any way takes up space and it is not possible for the vehicle to carry any other load in this condition if especially loads are palletized loads. As set out in the chart below, the performance of the transports clearly varies on empty running.

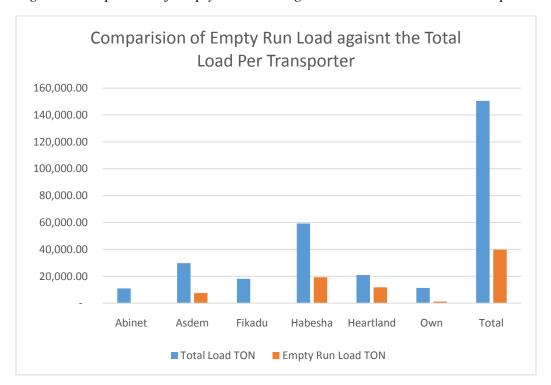


Figure 8 Comparison of Empty Run Load against the Total Load Per Transporter

Source: HBSC Transporation Report, 2019 Mid-year

Habesha moved the highest portion of the load 59,256.72 ton which is indeed 39% of the loads of the total 1 load 150,468.17 ton. The empty run covers 32% of the total shipment made Habesha. The second highest volume of the load is moved by Asdem which is 29,792.38 ton. This is actually 20% of the total load. From this the empty run load covers 25% of the shipment made by Asdem. The third company which is Hearland which moved 14% of the total shipment made by the company intotal. The empty run makes 56% of the total shipment. This clearly shows that the highest part of Heartland was moving was empty run basis. The other two company Abinet and Fikadu does not have contractual engagement to move empty run loads and thus the practically moved 0% on empty run basis.

The below table provides a brief summary of the aforementioned comparisons.

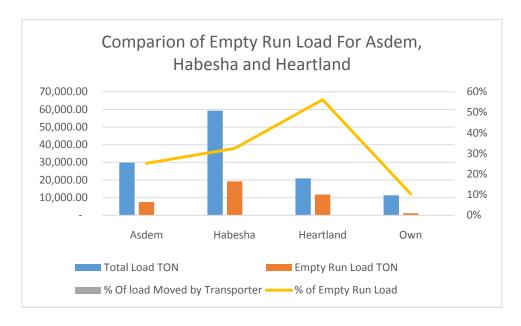
Table 4. 4 Comparison of Empty Run Load against the Total Load Per Transporter

		Empty		% of
		Run	% Of load	Empty
		Load	Moved by	Run
Transporter	Total Load TON	TON	Transporter	Load
Abinet	10,953.02	0	7%	0%
Asdem	29,792.38	7,522.12	20%	25%
Fikadu	18,138.61	0	12%	0%
Habesha	59,256.72	19247.2	39%	32%
Heartland	20,975.52	11784.0	14%	56%
Own	11,351.92	1178.4	8%	10%
Total	150,468.17	39,731.72		26.4%

Source: HBSC Transportation Report, 2019 Mid-year

Making a comparison of the three transporters namely Asdem, Habesha and Heartland were shed more light on understanding the performance difference in terms of the carried load on empty run basis against the total load shipped. This three companies have a contract for both two way and one way transportation of the load. The one way is practically empty run load. As Heineken does not commit itself to make any arrangement for backload shipping. The transporters are clearly communicated prior to dispatching that their assignment for a given is empty run load before 24 hours. This provides them to explore opportunities for loading by their own means.

Figure 9 Comparison Of Empty Run Load for Asdem, Habesha ad Heartland



Source: HBSC Transportation Report, 2019 Mid-year

4.3. On-Time and In-full (OTIF): The very essence of having the transporter is to get items delivered to the customers at the time needed and in the quantity required to the determined location. It remains important to measure the performance of the transporters on how well they are doing measured against this very objective. OTIF is simply a measure of quantity delivered with the right number and on the right time to the customer.

In order for companies to become closer and work together with improvements in their level of customer's service in their supply chain, they need to be able to speak the same language, and through that intend the same thing in their communications (Griffis et al., 2004). Thus they need a mutually conducted and agreed-upon PM process that is characterized as having a shared and clearly defined delivery service metric, i.e. on-time delivery.

It is interesting that there is a mutually agreed on target for the entire cycle time from collection to delivery locations between Heineken and transporters. The metrics is also clearly set out in the contractual agreement between the transporters and Heineken. The contractual obligation stipulates that 97% is the target set for the transporters to achieve. However, there is no specific reference in the contract as to what happens in cases whereby the transports fail to carry out the contractual obligation to OTIF performance. There is penalty reference for any OTIF non-performance from the transporters side. In similar fashion, the OTIF performance needs

cooperation from Heineken side as well. Since a sizeable amount of time is spent waiting for loading, longer unloading and loading times are not under the total influence of the transporters.

The performance measurement of this metrics is based on secondary data collected from Heineken Business Resource Planning. A comparison of the performance of the transporters against the expected performance goal and a comparison of how differ from each other is discussed in the next part of this study.

According the collected data of the total 7661 trips done, it is only 5382 trips which are done OTIF, this 70% of the total shipments conducted during this period. This is indeed a significant gap compared against the target of 97% set. The actual performance is way 27% lower than the expected level of performance.

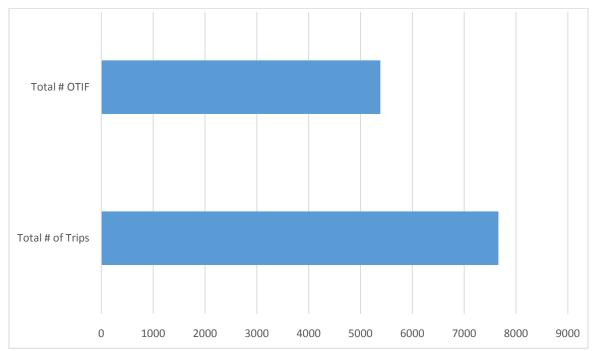


Figure 4.10: Comparison of total Number of Trips Vs the OTIF Deliveries

Source: HBSC Transportation Report, 2019 Mid-year

In the existing logistics set up the sales department raises the sale order and gives the customer requirement to ware house and transport department. The warehouse and transport unit were communicate the transporters to assign adequate number of trucks for the quantity mentioned on the sales order. The selection of transporters is made on contractual agreement. The transporters

drive only on the lanes determined in the contract agreement. Each lane has a fixed kilometer and the time to drive on each lane is calculated based on 30Km/hr drive speed. Therefore, the OTIF is calculated based on pre-agreed time frame. The time starts ticking from the very moment the transporter is communicated to assign truck up until it is delivered to desired location. The total number of deliveries conducted by each transporter divided by the total number of OTIF deliveries gives the average OTIF for each of the transporters. The table below summarizes the OTIF performance among the transporters.

Table 4. 5 Comparison of total number of deliveries Vs OTIF deliveries

	Total # of	Total # trips	Total OTIF in
Transporter	Trips	OTIF	%
Abinet	698	439	63%
Asdem	1377	1074	78%
Fikadu	924	526	57%
Habesha	3017	2263	75%
Heartland	1068	745	70%
Own	578	335	58%
Total # Deliveries	7661	5382	70%

Source: HBSC Transportation Report, 2019 Mid-year

As the summary of table above shows, the highest performing transporter is Asdem with 78% OTIF. And the lowest performing transporter is Fikadu with 57% performance. The comparison among of the two performance extremes i.e. the lowest Vs the highest is a gap of 21%. The average performance is at 70% OTIF from the total number of deliveries. Heartland is at average performance level but with a gap of 8% from the best performing company. The Heineken owned companies is just at 58% and way far lower than the average performance of 70%.

It also appears that the OTIF performance across the transporters is not uniform. All of the transporters are performing from below the desired level. How far each of the transporter perform indeed varies from individual transporter to another transporter.

OTIF Deliveries Vs target Performance 9000 45% 8000 40% 7000 35% 6000 30% 5000 25% 4000 20% 3000 15% 2000 10% 1000 5% 0% Abinet Fikadu Heartland Own Total# Asdem Habesha **Deliveries** ■ Total # of Trips ■Total # trips OTIF Total OTIF in % Performance Gap

Figure 10 OTIF Deliveries Vs Target Performance

Source: HBSC Transportation Report, 2019 Mid-year

The worst performance gap is with Fikadu with a gap of 40% lower than the agreed performance target. Heineken owned trucks rank the second worst performance with a gap of 39%. The best performing transporter is Asdem, it has only 19% lower than the agreed performance goal. This clearly shows that the poor performing transporters can benchmark best practice from the best performer and this provide a huge room opportunity to learn from each other.

4.4. Deviation from Schedule: Delay is one of the major challenges of managing vehicle operations. It still remains a significant issue in the case under study. Quite a significant percentage of deliveries are deviating from the schedule. From the total number of deliveries conducted 30% of the deliveries are delayed, in terms of number 2327 of the deliveries is delayed of the total 5334 deliveries conducted. The table below provides a summary of the total deliveries made against the total number of deliveries delayed.

Table 4. 6 Comparison of total number of deliveries against the total number of delays.

	Total # of	Total # deliveries	Total # Deliveries	%
Transporter	Deliveries	on time	Delayed	Delay
Abinet	698	421	277	40%
Asdem	1377	1057	320	23%
Fikadu	924	521	403	44%
Habesha	3017	2267	750	25%
Heartland	1068	719	349	33%
Own	578	349	229	40%
Total # Deliveries	7661	5334	2327	30%

Source: HBSC Transportation Report, 2019 Mid-year

As shown in the table the company operated vehicles have the worst record of making deliveries on time. Among the third party transporters the highest percentage of delay goes to Fikadu with 44% of delay in deliveries and the lowest percentage of delay is for Asdem with 23% delay. The performance gap among the two transporters is as high as 21%. Asdem and Habesha have nearly similar number of delays with 23% and 25% delays respectively.

The figure below provides a comparison of delay against the total number of shipments done and the deliveries made on time.

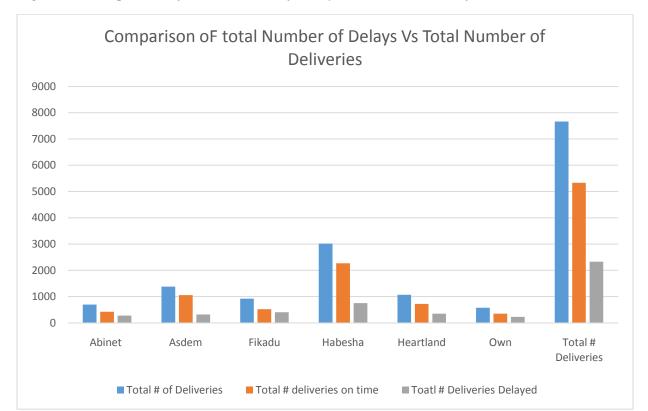


Figure 11 Comparison of Total Number of Delays Vs Total Number of Deliveries

Source: HBSC Transportation Report, 2019 Mid-year

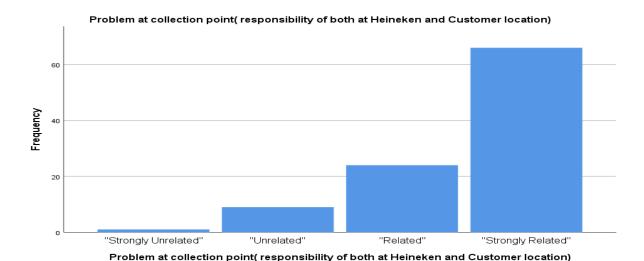
4.4.1 Causes of Delay

There is almost no recorded data as to the causes of the delays from the transporter or from Heineken side. Therefore, the researcher have conducted questionnaire to get an insight into as to what are the evaluation of different participants as to the causes of the delay. The analysis into this figure were provide an opportunity to assess the overall impact of each type of delay. The participants were asked to record which of the possible causes of delay are related to the deviations from schedule by ranking them in order.

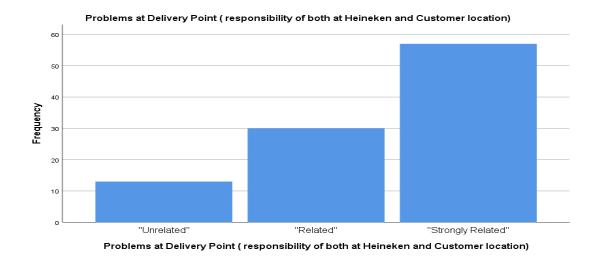
This shows that the largest impact from delays comes from those caused by delay at collection points, delivery points and the transporter actions respectively. This clearly shows that the highest percentage of delay is caused by Heineken itself contributing as high as 66% of the delays. The second cause of delays is due to problems at delivery locations of the customers making 57% of the delays in delivery. This two factors combined together contribute to highest percentage of the delays. It is very surprising that both causes of delays could be highly

influenced by Heineken itself. However, the third cause of delay is related to the transporters own action making 9% of the delays. If the transporters and Heineken work hand-in hand it is possible to improve the deviations from schedule quite in signification portion because their causes contribute to the highest of delays. The researcher strongly recommend for this two companies to closely cooperate in this regard.

Below table is the analysis result obtained from the SPSS.



Source: SPSS data analysis output, 2019



Source: SPSS data analysis output, 2019

		Frequency	Percent
	"Strongly Unrelated"	3	2.9
	"Unrelated"	68	66.7
	"Related"	20	19.6
	"Strongly Related"	9	8.8
	Total	100	98.0
Missing	System	2	2.0
Total		102	100.0

Source: SPSS data analysis output, 2019

4.5.SAFETY

Heineken is committed to reducing accidents and ill-health to not only its staff but also to all third party service providers including transporters. As a result, they must agree to the occupational health and safety standard set out by Heineken. "Safety First" is the Heineken company global strategy and all its operating companies around the globe including Heineken Ethiopia embeds this at its core of its business strategy. Traditionally, the company safety activity has been focused around production area only. However, records over the years has shown that accidents with the business occurs outside of the production sites. Therefore, it has also made a priority in every contract management to set safety targets and measure performance of its suppliers. Within Heineken all line managers and general managers must ensure that the terms and conditions in the contract are complied with and deviations from the agreed terms are reported and remedial actions are taken before it is too late. And, therefore, the company is making all transporters to start implementing the safety requirements. Accordingly, the transporters committed themselves contractually to comply with safety requirement from Heineken side. The mutually agreed safety goals are near-misses, incident, and accident at the three basic measures. The target for each of the measures is as presented as below:

Table 4. 7 Safety Target for Transporters

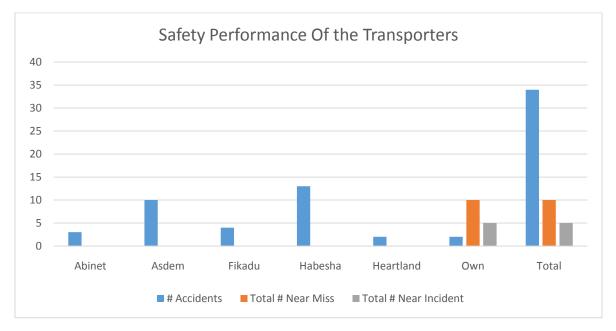
Description	Target of Occurrence	Remark
Near Miss	No limit	Highly encouraged to be reported
Incident	0	
Accident	0	

Source: HBSC Transportation Report, 2019 Mid-year

The targets are applicable not only for the third party transporters but also for company operated vehicles. The target for near misses is to get a report as many as possible without no limit as this were serve to avoid the potential occurrence of accidents and incidents. The chance to learn from incident, accident and near misses can only be ensured if it is measured and all transporters adapt a culture of reporting the safety performance.

The figure below provides the safety performance of the transporters measured against the three set target

Figure 12 Safety Performance of the Transporters



Source: HBSC Transportation Report, 2019 Mid-year

As summary above shows, there is no near misses and incidents from the third party transporters reported to Heineken. It is obvious that this figure does not represent the reality the transporters

are facing on their operations but because such occurrences are not properly recorded and reported. Heineken staffs are not also requesting such reports from the third party transporters even though the contractual obligation is to get report from the transporters on the three of aforementioned targets and make a quarterly discussion on improvement areas with the transporters. Because owned trucks are fully under control of the Heineken Company, a better recording of the safety practice is achieved. To encourage also near misses reporting, the company has set an incentive scheme that a driver which has registered higher number of near miss reports were receive a prize on monthly basis. The driver were be named "safety hero" of the month, the name and picture of the driver is posted at a location visible to most of employees.

On the other hand, as shown on the figure above, there is a report of accidents for the fact that every time accidents happens there is a delay of shipments to deliver points or from collection points. The entire focus of the logistics team of Heineken is to get on time in full deliveries of shipments as such they request explanation for deviations from schedule. As a result of this the transporters were report happening of accidents and it were get recoded in this fashion. The transporters does not provide accident in a formal way due to this the cause of the accidents, the extent of accident and lessons from such accidents are not fully captured and recorded.

Table 4. 8 Comparison of Safety Performance per Transporter

	Number of		Cumulative
Transporter	Accidents	% Accident	Percent
Abinet	3	9%	9%
Asdem	10	29%	38%
Fikadu	4	12%	50%
Habesha	13	38%	88%
Heartland	2	6%	94%
Own	2	6%	100%
Total	34		

Source: HBSC Transportation Report, 2019 Mid-year

As shown in the table above, the target of the accident was zero. But none of the transporters including owned trucks failed to achieve this performance target. Over all 34 accidents happened

and the highest portion of the accident goes to Habesha with 38 % of the accident. Asdem is with the second highest record of accident. The lowest record of accident is registered with own and

As provided in the summary below, none of the transporters are yet in position to make safety a serious business commitment.

Table 4. 9 Transporters Performance against Selected Factors

		Defensive Driving	Regular Reporting on
Transporter	Safety Policy	Training Plan	Safety Targets
Abinet	No	No	No
Asdem	No	No	No
Fikadu	No	No	No
Habesha	No	No	No
Heartland	No	No	No

Source: Questionnaire Survey, 2019

CHAPTER FIVE

SUMMARY, CONCLUSION AND RECOMMENDATION

This chapter presents the summary of the major findings, conclusions and recommendation. To create linkage between the statements of the problem and the finding, the purpose of the study with the research questions are presented along with the major findings.

5.1. Summary of Major Findings

The purpose of the study was to analyze the performance of outsourced transporters in a fast moving consumable goods manufacturer. The study was guided by the following general Objectives:

- To examine the performance of out-sourced transporters and make recommendations on possible improvement areas The major findings of the study are presented below.
- It has been revealed in this research that the performance of the transporters is not similar across these factors. On Vehicle Fill the transporters performance is significantly above average with 83% performance rate. This is uniform all across the transporters because of the fact that it is contractually binding for them to assign similar trucks for each of the journey allocated by Heineken. The study also signified Empty Running is another factor where there is a significant disparity among the transporters the highest being 43% and the lowest 29% measured in km travelled. Some of the transporters are significantly far from the average empty running rate which is 33%.
- Another core metrics is to measure whether the delivery is made in the required quantity to the desired locations in good condition. Therefore, the performance of transports in terms of on-time-in-full measure is a subject of big concern. The average performance is just at 78% while some of the transporters are as low as 57%. This indeed is very disturbing compared against the goal of 97% OTIF. There is now a performance gap of 19% between the target and the actual performance of the transporters.
- It also appears that Deviation from Schedule is another with 30% of the deliveries being delayed is a subject of big concern. There is however big opportunity to improve for the fact that the major causes for the highest delay is due to the transporter, the customer and

Heineken side. Given each of agree to work closely with high sense of cooperation and work appropriately on their internal responsibilities, there is a potential to drive down the deviations from schedule.

- Lastly Safety is another pillar employed for this research paper. The research showed that the "as is" performance is quite uninspiring. There is a significant number of accidents as high as 34 accidents over this research period. Incidents and near misses are not properly recoded and reported and thus there is no an opportunity to learn from these occurrences. The transporters are not integrating safety as part of their business strategy.

5.2. Conclusion

The major conclusions of this research are presented as follows:

- Heineken has outsourced its primary distribution transportation services to third party transporters. Outsourcing is an arrangement based on contract to allow another company to perform some kind of work for the contracting company. Since the recent past almost all companies outsource their activities in one or another way. As a result, there is a need to establish a performance measurement systems in order to keep the performance on the desired track. Performance measurement if done properly by reviewing the performance of the organization and identifying the right Key performance Indicators (KPIs) that are relevant to the goals of the organization can lead to great benefits and improvements. Performance measurement should not be a once in a life time event, rather it should be a continuous process, it should be done from time to time to keep the organization's performance in track, and if possible stay ahead of its competitors and also to enhance continuous improvement.
- The research has revealed that the performance of the transporters measured against Vehicle
 Fill, empty Running, OTIF, Deviations from schedule and Safety is not in line with expected
 level. However, it is true that Heineken is focusing on its core business due to outsourcing of
 the transportation services.

5.3 Recommendation

It is clear that many companies are outsourcing their non-core business activities to another company. As a result, they can focus on areas related to their core business function. As a result, Heineken also outsourced the transportation services to third party transporters. It is also placed high value to set a clear performance measurement indicators and make measurement to stay in track and take corrective measures when deviations come to surface. Therefore, based on the finding of this the research, the following suggestions are forwarded:

Heartland, 6% of the total number of accidents.

- Heineken should focus on continuously measuring the performance of the transporters. Low performance in beer industry is a big concern not only because they contribute to lost sales but also because it allows consumers to switch to competitor's products. It is highly recommended that a monthly report is produced and results are discussed with transporters on regular basis for this allows to take corrective measures timely.
- The performance among the transporters is not of the same level. Therefore, organizing experience sharing mechanisms among the transporters were provide an opportunity to learn from each other. Therefore, it is to my belief that a quarterly experience sharing platform should be organized whereby best practices are discussed and necessary lessons gathered.
- The researcher also recommend that Heineken produces monthly performance report and the report is presented to senior managers in the Heineken Company. The support of senior managers were be of great importance in alleviating problems that are within the scope of Heineken but affecting the performance of the transporters.
- Third party transporters are also highly recommended to evaluate their performance against these performance measurement metrics. In addition to the financial performance metrics they currently using, operational performance metrics identified in this research were enable to them to enable them to be responsive and effectively operating companies.

Heartland, 6% of the total number of accidents.

• Heineken should provide a road safety training to key stake holders of transporters and should arrange a situation whereby the transporters discuss on safety issues. This were provide an opportunity for the transporters to share experiences to play their part in contributing to reduce the number of road safety fatal accidents and to change unsafe driving behaviors.

- Heineken must also continuously evaluate the performance of the transporters against agreed goals. It must enforce the obligation to report all occurrences of near misses, incident and accident as stipulated in the contract agreement. The report should be presented on quarterly meeting so that each of the transporters were see how far below they are performing from their obligation.
- An incentive to encourage safety performance could be considered like certificate recognitions and trophy for the best performing transporters. A consistently low performing company should also see the potential of contract termination.

The researcher have conducted a questionnaire to look into how well the transporters are integrating safety into their business strategy and mechanism of ensuring its implementation across their respective organization. The researcher have selected three factors for this purpose: safety policy, defensive driving training plan and reporting on safety performance against the set targets.

Suggestions for Future Researches

Outsourcing of transportation service is a common practice in most parts of the world. However, the experience of measuring the third party transporters in Ethiopia is very minimal. In addition, no formal research has been done in this area to analyze the performance of third party transporters in Ethiopia. As a result, this preliminary research provides findings, which can also serve as a stepping stone for other related research, regarding analysis on performance of Third Party Transporters in Ethiopia. However, this research has narrow scope which requires further investigations both in breadth and depth. Thus, future researches should consider an in-depth study on the analysis of third party transports across different sectors in Ethiopia.

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ANNEX

Questionnaire

Dear Sir/Madam;

Request for Participation in a Research Study

I am a Postgraduate student at Saint Marry University, As partial fulfillment for the Masters of Business Administration Management, I am conducting a research study on "The Analysis on the

Performance of outsourced Transporters: the Case of Heineken Breweries S.C"

Therefore, I would appreciate if you could spare a few minutes of your time to answer the

following questions in regard to practices in your organization. All the information provided

were be purely used for academic purposes and your identity were be treated with utmost

confidentiality.

Your assistance were be highly appreciated and thank you in advance.

Yours faithfully,

Ergat Asfaw

Part I: Demographic Information

Please mark (X) in appropriate box to your response.

1. Gender:
Male
Female
2. Age in years:
Less than 30
31-40
41 - 50
above 50
3. Your Department
Management Level-First Reports
Sales
Packaging
Technical
Quality
Warehouse & Transport
Planning
4. For how long have you held the position (in years)
Less than 2
2-5
5-10
Above 10
5. Level of Education
Diploma
Diploma

Part two: Causes of Deviation from Schedule

6. To what extent do you think that the possible causes of delay are related to deviations from schedule? (Please mark X in appropriate box to your opinion)

Where; SU = strongly unrelated, U = unrelated, N = neutral R=related and SR = strongly related

Causes of Delay	SU	U	N	R	SR
Problem at collection point(responsibility of both at Heineken and Customer location)					
Problems at Delivery Point (responsibility of both at Heineken and Customer location)					
Own company Action (Transporters Internal responsibility).					
Traffic Congestion					
Equipment Break Down					
Lack of A driver					
Others					

Part three: Safety Performan

Thanks for Your Cooperation

Please 7	briefly	below t	he safety	performance	of your	company.

7.	Does your organization have occupational safety policy?
0	Yes
0	No
8.	Does your drivers, helpers and other transport operation staffs fully aware of your safety
	requirements?
a.	Yes
b.	NO
9.	Do you have planned defensive driving training program to ensure road safety targets?
a.	Yes
b.	No
10	. If yes, how often you conduct the training? Please tick one of the below
a.	Every three months
b.	Every Six Months
c.	Every One year
d.	Other, please
	describe
11	. Do you keep record and report safety non-compliances?
a.	Yes
b.	No